



- With pipe tees (inline)
- Direct installation (insertion)
- For OEM applications
- Flow monitors



Including products with:



- UL 508
- UL 353
- CSA C22.2#14-10



FLOW SWITCHES



Reliable - Safe - Proven

SIKA has over 45 years of experience in the manufacture of flow switches for liquids. Our expertise in this field, which distinguishes us from other manufacturers, enables us to manufacture highly innovative products based on a modular concept. We offer flow switches to suit many applications and processes. SIKA is not only a market leader in this field, it has also pioneered the springless design concept. Numerous continuous and qualification tests over periods of up to 16 years testify to the quality of our products.

Our range includes six standard series that can be co-engineered and tailored to suit specific customer requirements. Our extensive modular concept also includes a wide range of process connections with diverse pipe tees (inline) or different threads for direct installation (insertion). Our push-in version is the most innovative variant in our range. We modify our switches to suit all requirements regardless of the type of connection required. We also have a wide range of electrical connections – with either non-detachable cable or connector.

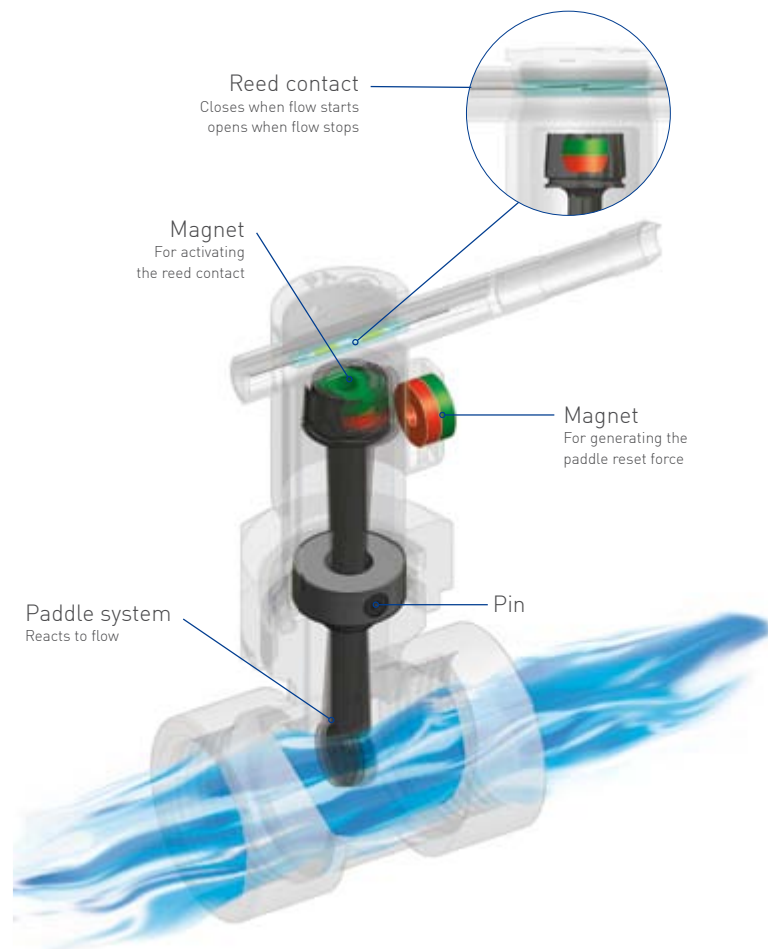


Function

The flow switch comprises a paddle system to whose end a permanent magnet is attached. Above this magnet is a reed contact, located outside the flow of fluid. A second magnet creates the force necessary to reset the switch back to the no flow position.

When the flow being monitored pushes against the paddle system, the paddle swings away. This changes the position of the magnet in relation to the reed contact and actuates the switch.

As soon as the flow is interrupted, the paddle moves back to its starting position, reversing the position of the reed contact. The force necessary to push the magnet back is provided by the two magnets repelling each other. Using magnetic force instead of the usual leaf spring means that the switch is considerably more stable in the long term and much less sensitive to pressure peaks.



Benefits that convince

We offer flow switches in different materials to suit specific applications and demands. Whether highly rugged and sturdy of stainless steel for industrial applications or cost-optimised of glass fibre reinforced plastic for OEM applications – our product specialists will be happy to help in finding a solution that best suits your application, both technically and economically. Customised serial versions can be provided with special factory-adjusted switching points.

Main advantages

- Low pressure drop
- Immediate response
- High repeatability
- Setpoint only dependent on flow, not on pressure or temperature
- Long-term stable setpoints as there is no spring fatigue

Approvals

The following approvals are available as options for various series and types



- UL 508
- UL 353
- CSA C22.2#14-10



Electrical connection

Electrical connection	
1	Plug connector DIN EN 175301-803-A incl. cable socket
2	Plug connector DIN EN 175301-803-A incl. cable socket with two LED for optical flow and power indication for switching voltages 24 V...230 V AC/DC
3	4-pin-sensor plug M12 x 1 acc. IEC 947-5-2
4	Connection cable 1.5 m



Versions for use in potentially explosive atmospheres

VH...X flow switches are intended for use in potentially explosive atmospheres with an ignition energy of $< 60 \mu\text{J}$. These flow switches have been ignition hazard assessed according to DIN EN 60079-11 and have no potential ignition sources. They are therefore not subject to the directive 94/9/EC.



Flow switches made of metal

With threaded pipe tee

Type VHS / VH3



Technical data

Switching function	Contact → closes at increasing flow → opens at decreasing flow Reversing possible
Pressure rating	PN 25
Temperature ranges	
Medium	-25...110 °C
Ambient	-25...80 °C
Electrical data	
Electrical connection → VHS → VH3	Plug connector DIN EN 175301-803-A incl. cable socket 1.5 m PVC jacket cable
Switching current	Max. 1 A
Switching voltage	Max. 230 VAC, 48 VDC
Rating	Max. 26 VA, 20 W
Degree of protection EN 60529	IP65
Protection class EN 60730-1	Class II

Approvals



Benefits

- Flow switches with pipe tees DN 8...50
- Brass or stainless steel
- Various connectors or 1.5 m jacket cable
- Optional high pressure version up to 160 bar

Options

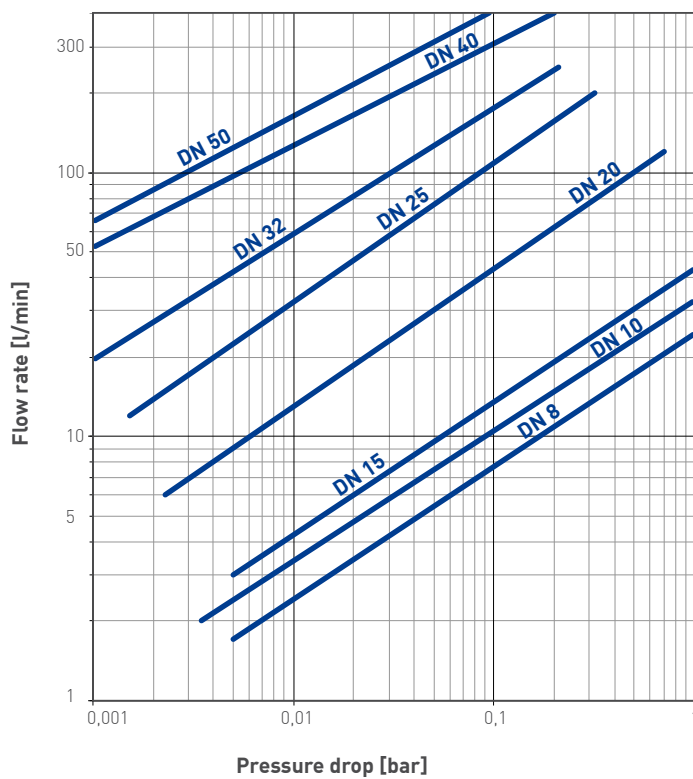
Electrical connection (version VHS)	→ Plug connector DIN EN 175301-803-A incl. cable socket with two LED for switching voltages 24 V...230 V AC/DC ±20 %, ambient temperature -20...70 °C → 4-pin-sensor plug M12 x 1
For use in potentially explosive atmospheres	Version VH...X
High pressure version made of brass on request	→ Up to 160 bar (incl. certificate)

Setpoint ranges and typical pressure drop

Nominal diameter	Thread connection D ₁	Setpoint ranges [l/min]*				Max. flow rate [l/min]
		VHS		VH3		
		Increasing flow ON	Decreasing flow OFF	Increasing flow ON	Decreasing flow OFF	
DN 8	G ¹ / ₄	2.1...2.7	1.8...2.4	1.9...2.5	1.7...2.3	45
DN 10	G ³ / ₈	2.5...3.2	2.2...2.9	2.4...3.0	2.1...2.8	60
DN 15	G ¹ / ₂	3.4...4.2	3.0...3.8	3.2...4.0	3.0...3.8	67
DN 15	G ¹ / ₂ male**	2.5...3.2	2.2...2.9	2.4...3.0	2.1...2.8	60
DN 15	G ³ / ₄ male**	2.5...3.2	2.2...2.9	2.4...3.0	2.1...2.8	60
DN 20	G ³ / ₄	7.0...9.1	6.4...8.2	6.6...8.2	6.3...7.8	120
DN 25	G 1	13.5...17.0	12.0...15.5	13.0...15.5	12.5...15.0	195
DN 32	G 1 ¹ / ₄	15.5...20.5	14.5...19.0	14.5...18.0	13.5...17.0	240
DN 40	G 1 ¹ / ₂	26.5...34.5	25.5...32.5	25.0...31.0	24.0...30.0	400
DN 50	G 2	39.5...51.0	39.0...50.0	37.5...47.5	36.5...46.5	400

* Water, 20 °C, horizontal pipe, tolerance ±15 %

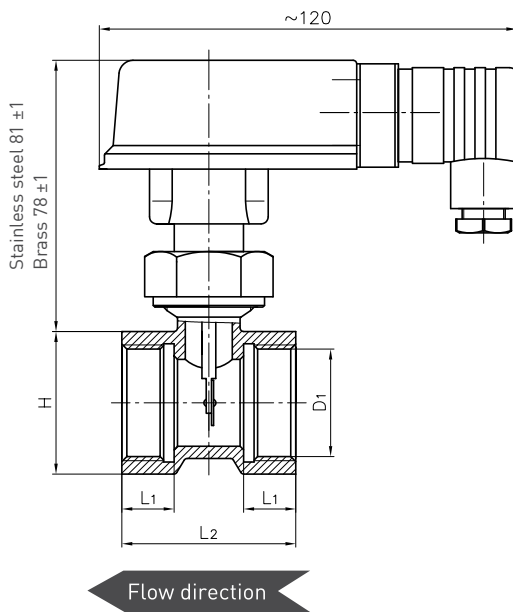
** Only available as brass version



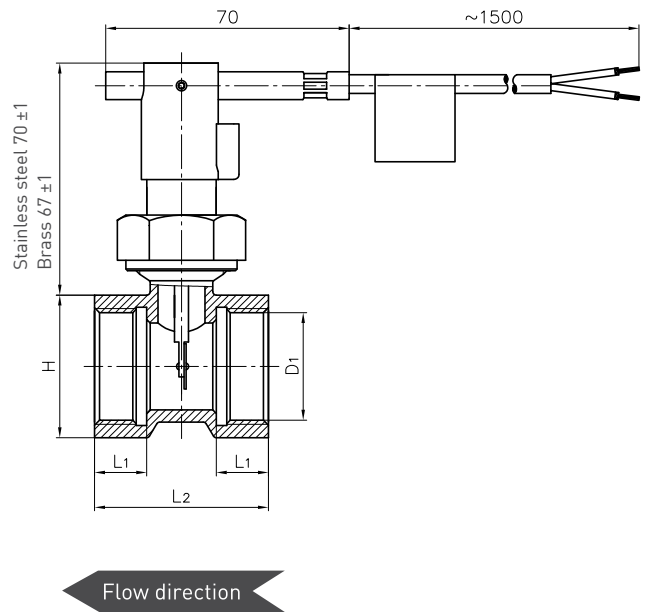
Dimensions and materials

Dimensions [mm]						
Thread connection D ₁	L ₁	L ₂	H	L ₁	L ₂	H
	Brass version			Stainless steel version		
G 1/4	11	50	27	11	50	27
G 3/8	11	50	27	11	50	27
G 1/2	11	50	27	11	50	27
G 1/2 (male)	10	60				
G 3/4 (male)	11	50				
G 3/4	15	50	32	15	50	32
G 1	15	50	41	15	50	41
G 1 1/4	15	50	48	15	50	46
G 1 1/2	15	50	55	15	50	55
G 2	22	64	70	15	50	70

VHS



VH3



Materials in contact with fluid

	Brass version	Stainless steel version
Body, Paddle	Brass CW614N	Stainless steel 1.4571
Pipe tee	Brass CW617N	Stainless steel 1.4571
Bushing	PPO Noryl GFN 3	PVDF
Rivet	Brass CW508L	Stainless steel 1.4303
Pin	Stainless steel 1.4571	
Magnet	Hard ferrite	
O-ring	NBR	

Order code

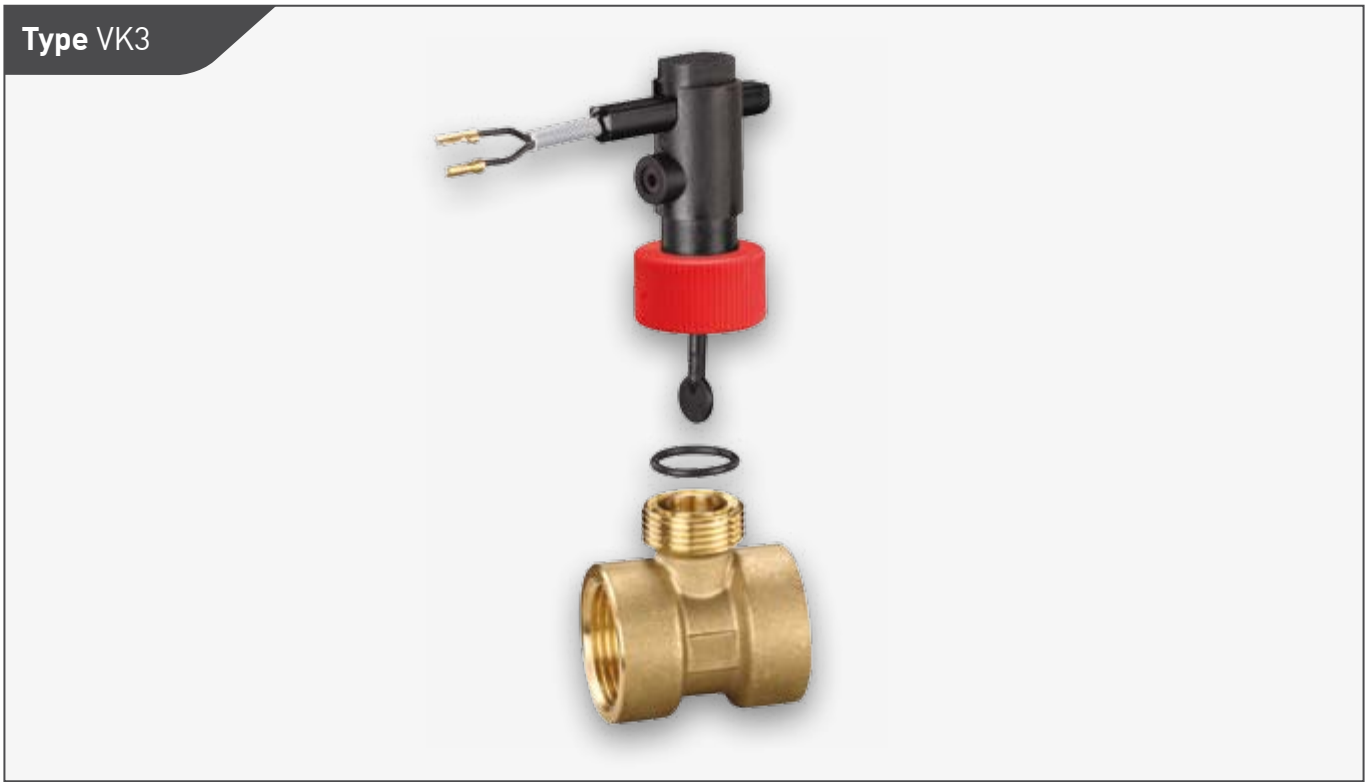
Order example		VHS	08	M011	7	1	I1	1
Type								
Flow switches VHS								
Plug connector incl. cable socket (standard)	VHS				7			
Plug connector incl. cable socket with LED (option)	VHS				9			
4-pin-sensor plug M12 x 1 (option)	VHS				8			
Flow switches VH3								
1.5 m PVC jacket cable	VH3				1			
1.5 m PVC blue jacket cable (only for option „for use in potentially explosive atmospheres“)	VH3				3			
Nominal diameter	Thread connection							
DN 8	G $\frac{1}{4}$		08				I1	
DN 10	G $\frac{3}{8}$		10				I2	
DN 15	G $\frac{1}{2}$		15				I3	
DN 15	G $\frac{1}{2}$ male (only brass version)		15				A3	
DN 15	G $\frac{3}{4}$ male (only brass version)		15				A4	
DN 20	G $\frac{3}{4}$		20				I4	
DN 25	G 1		25				I5	
DN 32	G 1 $\frac{1}{4}$		32				I6	
DN 40	G 1 $\frac{1}{2}$		40				I7	
DN 50	G 2		50				I8	
Material								
Brass			M011			1		1
Stainless steel			M031			3		3
Version								
Standard								()*
For use in potentially explosive atmospheres (Option)**								X

* No character

** Only available with blue jacket cable or with plug connector incl. cable socket

Flow switches made of plastic

With threaded brass pipe tee



Technical data	
Switching function	Contact → closes at increasing flow → opens at decreasing flow Reversing possible
Pressure rating	PN 10
Temperature ranges	
Medium	-25...100 °C
Ambient	-25...70 °C
Electrical data	
Electrical connection	1.5 m PVC jacket cable
Switching current	Max. 1 A
Switching voltage	Max. 230 VAC, 48 VDC
Rating	Max. 26 VA, 20 W
Degree of protection EN 60529	Max. IP65
Protection class EN 60730-1	Class II
Approvals	

Benefits

- Flow switches made of glass fibre reinforced plastic
- With threaded brass tee DN 8...50
- Factory set special set points for series applications
- 1.5 m jacket cable or according to customer specification

Options on request

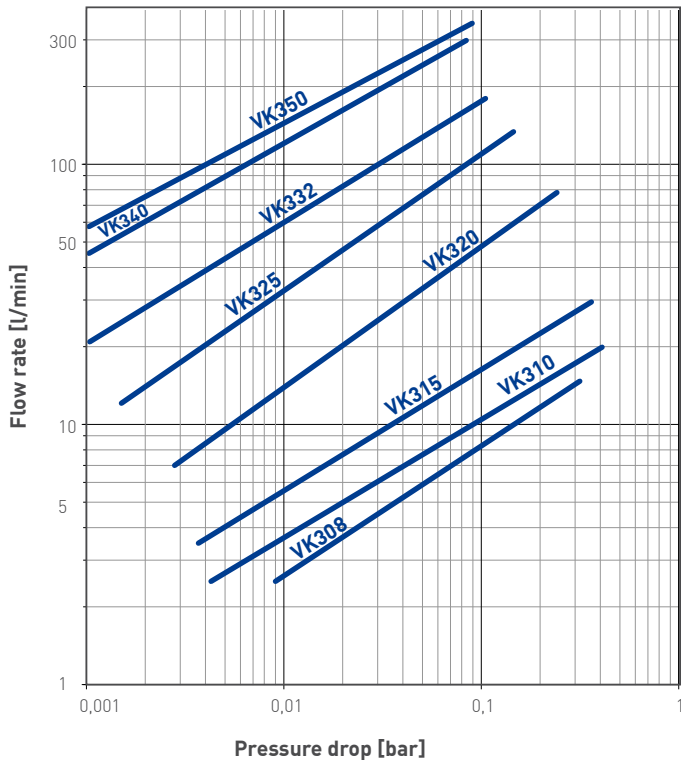
- Special setpoints
- 4 different colours of the union nut for distinction
- Recognized component ETL according to UL & CSA standards



Setpoint ranges and typical pressure drop

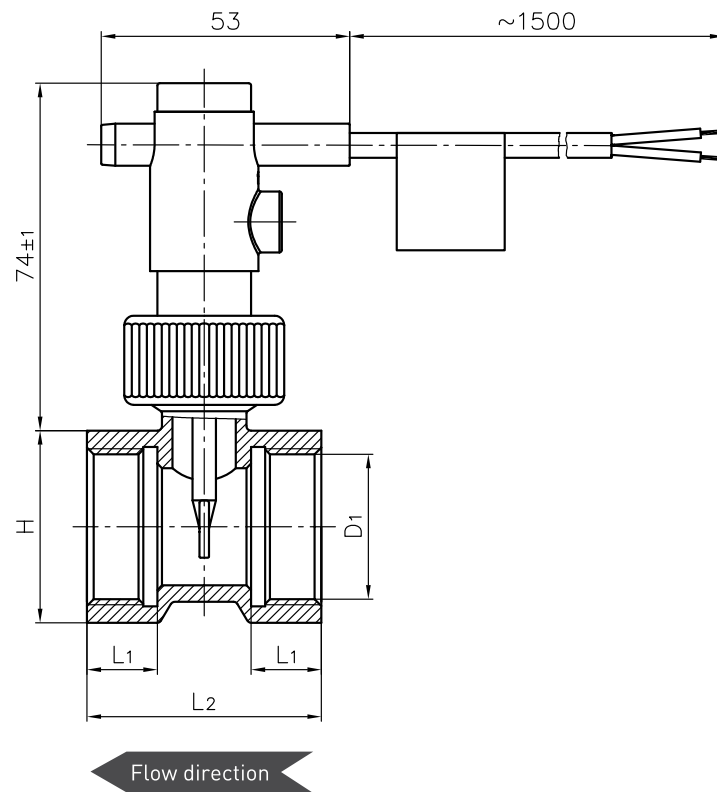
Order code	Nominal diameter	Thread connection D ₁	Setpoint ranges [l/min]*		Max. flow rate [l/min]
			Increasing flow ON	Decreasing flow OFF	
VK308M0P10PI11	DN 8	G¼	2.7...3.0	2.6...2.9	15
VK310M0P10PI21	DN 10	G⅜	3.0...3.8	2.8...3.7	20
VK315M0P10PI31	DN 15	G½	3.8...5.1	3.6...4.9	30
VK315M0P10PA31	DN 15	G½ male	3.0...3.8	2.8...3.7	20
VK315M0P10PA41	DN 15	G¾ male	3.0...3.8	2.8...3.7	20
VK320M0P10PI41	DN 20	G¾	7.2...9.0	6.9...8.7	80
VK325M0P10PI51	DN 25	G 1	13.0...16.5	12.3...15.9	130
VK332M0P10PI61	DN 32	G 1¼	16.5...21.0	16.0...20.5	180
VK340M0P10PI71	DN 40	G 1½	27.0...33.5	25.5...32.5	300
VK350M0P10PI81	DN 50	G 2	41.5...53.5	40.6...52.8	350

* Water, 20 °C, horizontal pipe, tolerance ±15 %



Dimensions and materials

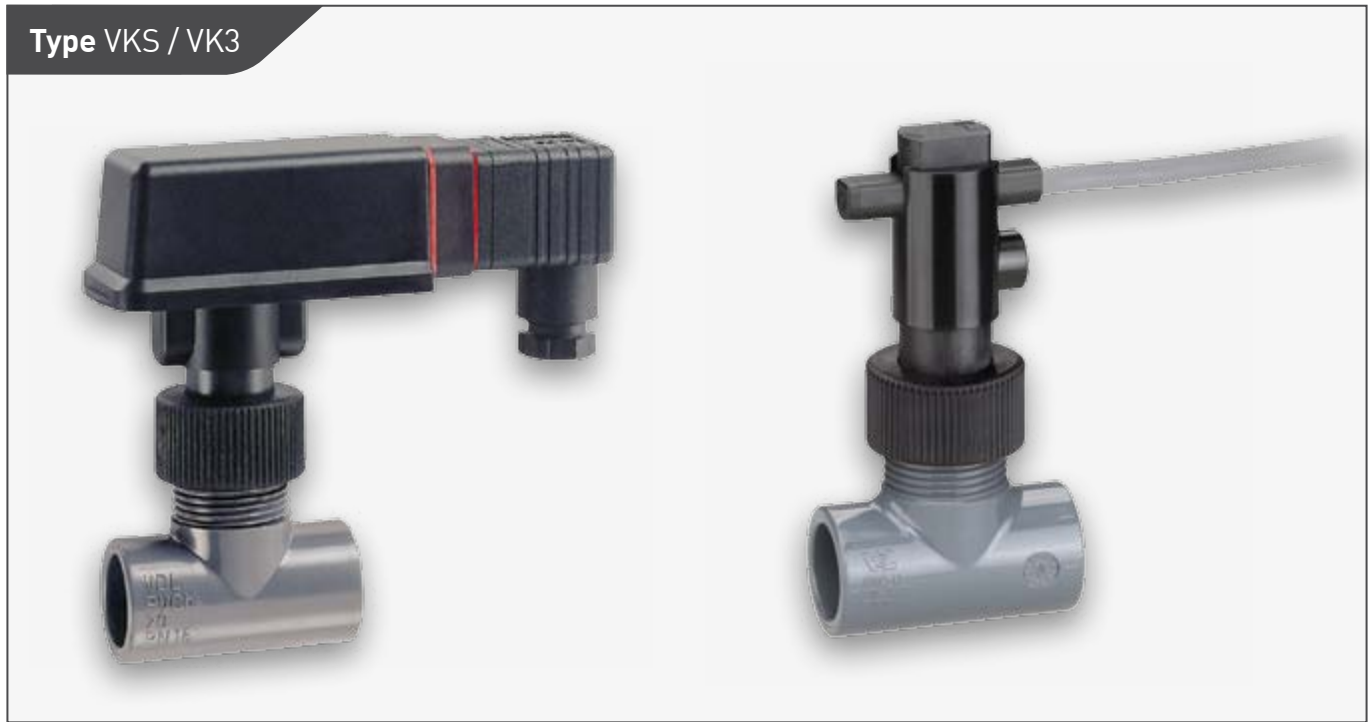
Dimensions [mm]			
Thread connection D ₁	L ₁	L ₂	H
G 1/4	11	50	27
G 3/8	11	50	27
G 1/2	11	50	27
G 1/2 male	10	60	
G 3/4 male	11	50	
G 3/4	15	50	32
G 1	15	50	41
G 1 1/4	15	50	48
G 1 1/2	15	50	55
G 2	22	64	70



Materials in contact with fluid	
Body, Paddle	PP0 Noryl GFN 3
Pipe tee	Brass CW617N
Magnet	Hard ferrite
O-ring	NBR

Flow switches made of plastic

With PVC tee



Type VKS / VK3

Technical data	
Switching function	Contact → closes at increasing flow → opens at decreasing flow Reversing possible
Pressure rating	PN 10
Temperature ranges	
Medium	0...20 °C (PN 10) 0...60 °C (PN 2.5)
Ambient	0...60 °C
Electrical data	
Electrical connection → VKS → VK3	Plug connector DIN EN 175301-803-A incl. cable socket 1.5 m PVC jacket cable
Switching current	Max. 1 A
Switching voltage	Max. 230 VAC, 48 VDC
Rating	Max. 26 VA, 20 W
Degree of protection EN 60529	IP65
Protection class EN 60730-1	Class II

Approvals



Benefits

- Flow switches made of glass fibre reinforced plastic
- With PVC tees DN 15...50
- Various connectors or 1.5 m jacket cable

Options

Electrical connection (type VKS)	→ Plug connector DIN EN 175301-803-A incl. cable socket with two LED for switching voltages 24 V...230 V AC/DC ±20 %, ambient temperature -20...70 °C → 4-pin-sensor plug M12 x 1
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Options on request

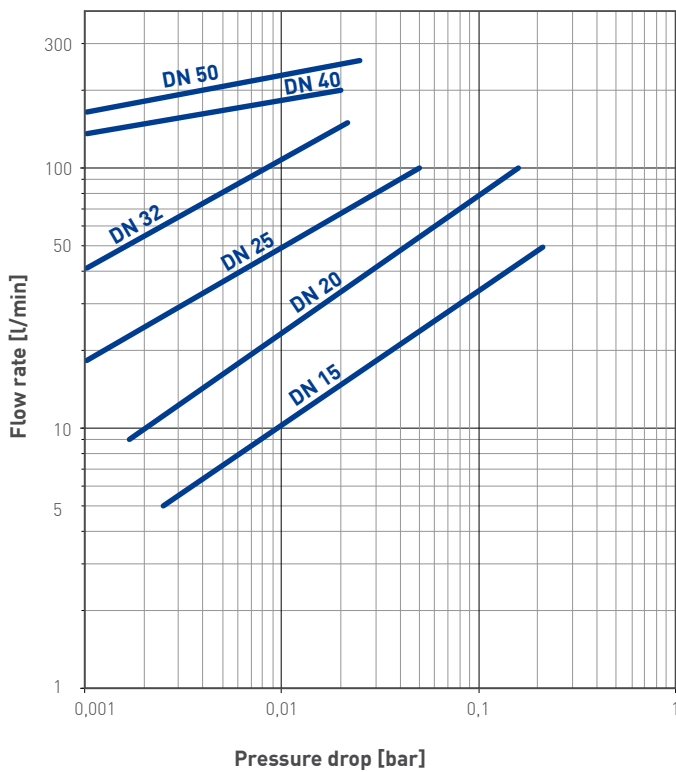
- Special setpoints
- 4 different colours of the union nut for distinction
- Recognized component ETL according to UL & CSA standards (only VK3 version)

Setpoint ranges and typical pressure drop

Nominal diameter	Setpoint ranges [l/min]*		Max. flow rate [l/min]
	Increasing flow ON	Decreasing flow OFF	
DN 15	5.1...6.9	4.9...6.5	50
DN 20	9.4...12.3	9.1...11.9	100
DN 25	10.7...15.2	10.4...14.8	100
DN 32	17.0...22.6	16.8...22.5	150
DN 40	21.8...30.1 (29.6...41.4)**	21.6...29.9 (29.4...40.8)**	200 (260)**
DN 50	29.0...40.0 (37.6...50.0)**	28.6...39.9 (37.4...49.8)**	260 (350)**

* Water, 20 °C, horizontal pipe, tolerance ±15 %

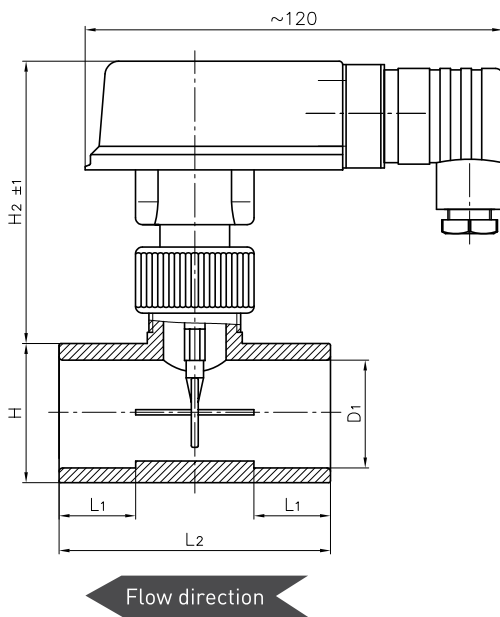
** The values in brackets are valid for shortened paddles



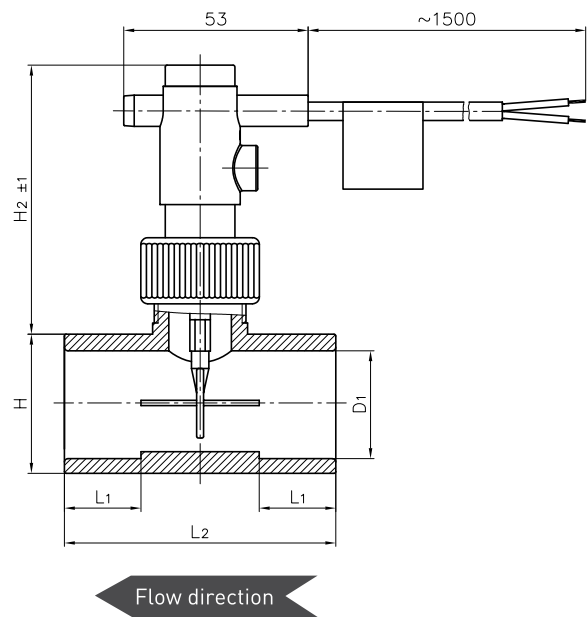
Dimensions and materials

Dimensions [mm]					
Nominal diameter D_1	L_1	L_2	H_1	H_2 VKS	H_2 VK3
DN 15	16	54	28	84	80
DN 20	19	66	34	86	82
DN 25	22	78	40	86	82
DN 32	26	98	50	104	100
DN 40	31	118	62	103	99
DN 50	38	144	77	101	97

VKS



VK3



Materials in contact with fluid

Body, Paddle	PP0 Noryl GFN 3
Pipe tee	PVC
Magnet	Hard ferrite
Gasket	EPDM

Order code

Order example	VKS	15	M0P17	PK3K
Type				
Flow switches VKS				
Plug connector incl. cable socket (standard)	VKS		M0P17	
Plug connector incl. cable socket with LED (option)	VKS		M0P19	
4-pin-sensor plug M12 x 1 (option)	VKS		M0P18	
Flow switches VK3				
1.5 m PVC jacket cable	VK3		M0P10	
Nominal Diameter				
DN 15		15		PK3K
DN 20		20		PK4K
DN 25		25		PK5K
DN 32		32		PK6K
DN 40		40		PK7K
DN 50		50		PK8K

Flow switches made of metal

With micro switch



Technical data	
Switching function	Changeover contact
Switching hysteresis	10...30 %
Pressure rating	PN 25
Temperature ranges	
Medium	-20...110 °C
Ambient	-20...70 °C
Electrical data	
Electrical connection	Plug connector DIN EN 175301-803-A incl. cable socket
Switching current	Max. 5 A
Switching voltage	Max. 250 VAC
Rating	Max. 1250 VA
Degree of protection EN 60529	IP65
Protection class EN 60730-1	Class II

Benefits

- Microswitch is used as switching element
- For higher switching currents
- For direct switching of devices, without relay or controller
- With brass pipe section DN 10...50

Options on request

- Insertion installation using soldering adapter



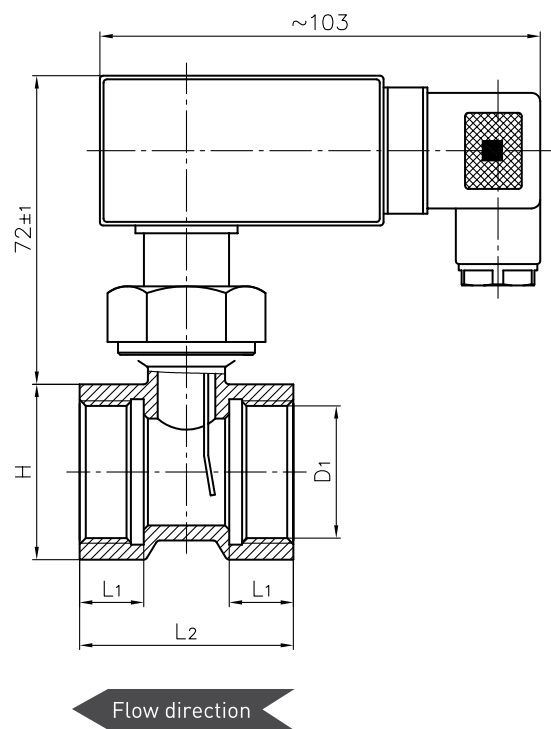
A micro switch used as switching element allows a higher electrical switching capacity than a reed switch. The resetting force required by the paddle system is produced by a leaf spring.

Setpoint ranges

Order code	Nominal diameter	Thread connection D ₁	Setpoint range [l/min]* Decreasing flow OFF	Max. flow rate [l/min]
VH 010I-MS	DN 10	G ³ / ₈	4.0...5.0	10
VH 015I-MS	DN 15	G ¹ / ₂	5.0...6.0	20
VH 015A-MS	DN 15	G ¹ / ₂ male	4.0...5.0	10
VH 015B-MS	DN 15	G ³ / ₄ male	4.0...5.0	10
VH 020I-MS	DN 20	G ³ / ₄	8.0...10.0	40
VH 025I-MS	DN 25	G 1	17.0...20.0	60
VH 032I-MS	DN 32	G 1 ¹ / ₄	24.0...28.0	80
VH 040I-MS	DN 40	G 1 ¹ / ₂	43.0...50.0	100
VH 050I-MS	DN 50	G 2	69.0...83.0	150

* Water, 20 °C, horizontal pipe, tolerance ±15 %

VHO



Dimensions [mm]

Thread connection D ₁	L ₁	L ₂	H
G ³ / ₈	11	50	27
G ¹ / ₂	11	50	27
G ¹ / ₂ male	10	60	
G ³ / ₄ male	11	50	
G ³ / ₄	15	50	32
G 1	15	50	41
G 1 ¹ / ₄	15	50	48
G 1 ¹ / ₂	15	50	55
G 2	22	64	70

Materials in contact with fluid

Body	Brass CW614N, nickel-plated
Pipe tee	Brass CW617N
Paddle	Stainless steel 1.4310, 1.4301
Magnet	Hard ferrite
O-ring	NBR

Flow switches made of metal

For insertion installation



Technical data	
Switching function	Contact → closes at increasing flow → opens at decreasing flow Reversing possible
Pressure rating	PN 25
Temperature ranges	
Medium	-25...110 °C
Ambient	-25...80 °C
Electrical data	
Electrical connection → VHS → VH3	Plug connector DIN EN 175301-803-A incl. cable socket 1.5 m PVC jacket cable
Switching current	Max. 1 A
Switching voltage	Max. 230 VAC, 48 VDC
Rating	Max. 26 VA, 20 W
Degree of protection EN 60529	IP65
Protection class EN 60730-1	Class II
Approvals	



Benefits

- Direct installation into pipe lines DN 50...150
- Threaded adapters for tees and direct insertion into pipes
- Alternatively soldering adapter or welding adapter
- Easy installation due to union nut
- Various connectors or 1.5 m jacket cable

Options	
Electrical connection (version VHS)	→ Plug connector DIN EN 175301-803-A incl. cable socket with two LED for switching voltages 24 V...230 V AC/DC ±20 %, ambient temperature -20...70 °C → 4-pin-sensor plug M12 x 1
For use in potentially explosive atmospheres	Version VH...X

Setpoint ranges

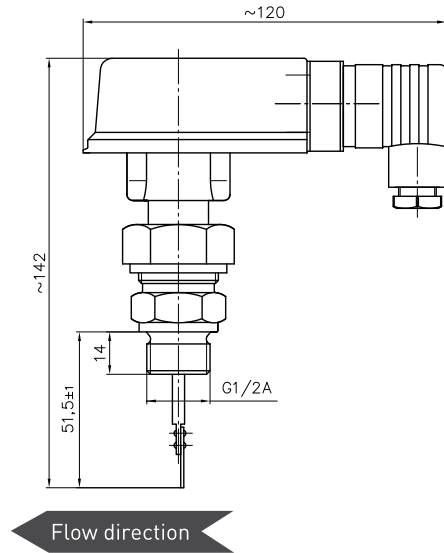
Type	Process connection	Insert in Nominal diameter	Setpoint ranges [m ³ /h]*		Max. flow rate [m ³ /h]
			Increasing flow ON	Decreasing flow OFF	
VH305 / VHS05	Threaded adapter G½**	DN 50	1.9...2.7	1.8...2.6	30
		DN 80	5.0...8.0	4.9...7.9	80
		DN 100	8.3...12.5	8.2...12.4	150
		DN 150	17.5...25.0	17.4...24.9	200
VHS01	Soldering adapter / welding adapter	DN 50	3.8...4.9	3.7...4.8	30
		DN 80	9.0...14.3	8.9...14.2	100
		DN 100	13.0...18.8	12.7...18.4	150
		DN 150	33.0...46.0	32.9...45.9	200

* Water, 20 °C, horizontal pipe, tolerance ±15 %

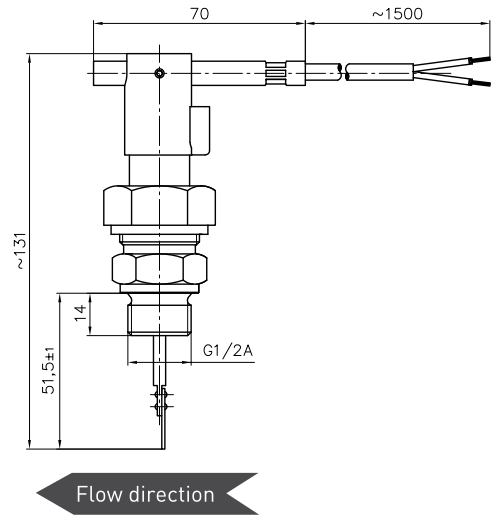
** Installation into welded socket according to EN 10241, G½ female, length 15 mm

Dimensions and materials

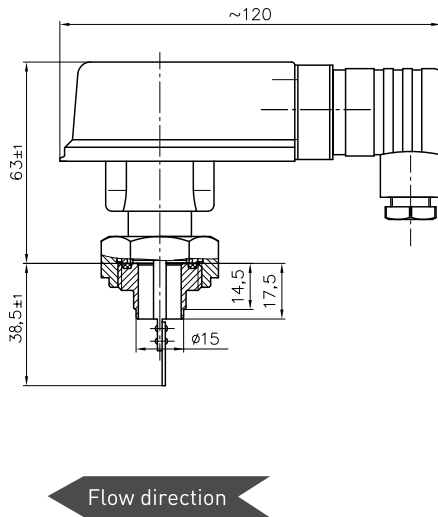
VHS05



VH305



VHS01



Materials in contact with fluid

	Brass version	Stainless steel version
Body, Paddle	Brass CW614N	Stainless steel 1.4571
Process connection	Brass CW614N, CW617N	Stainless steel 1.4571
Bushing	PPO Noryl GFN 3	PVDF
Rivet	Brass CW508L	Stainless steel 1.4303
Pin	Stainless steel 1.4571	
Magnet	Hard ferrite	
O-ring	NBR	

Order code

Order example	VHS	05M0	1	17	1	R2	1	
Type								
Flow switches VHS								
Plug connector incl. cable socket (Standard)	VHS			17				
Plug connector incl. cable socket with LED (option)	VHS			19				
4-pin-sensor plug M12 x 1 (option)	VHS			18				
Process connection								
Threaded Adapter G $\frac{1}{2}$		05M0				R2		
Soldering adapter (brass) or welding adapter (stainless steel)		01M0				D1		
Material								
Brass			1		1		1	
Stainless steel			3		3		3	
Version								
Standard								()*
For use in potentially explosive atmospheres (option)								X

* No character

** Only available with plug connector incl. cable socket

Order example	VH305M0	1	11	1	R2	1	
Type							
Flow switches VH3							
1.5 m PVC jacket cable	VH305M0		11		R2		
1.5 m PVC blue jacket cable (only for option „for use in potentially explosive atmospheres“)	VH305M0		13		R2		
Material							
Brass		1		1		1	
Stainless steel		3		3		3	
Version							
Standard							()*
For use in potentially explosive atmospheres (option)**							X

* No character

** Only available with blue jacket cable

Flow switches for insertion installation

Threaded adapter with trimmable paddle



Technical data	VHS06	VK306
Switching function	Contact → closes at increasing flow → opens at decreasing flow Reversing possible	
Pressure rating	PN 25	PN 10
Temperature ranges		
Medium	-25...110 °C	-25...100 °C
Ambient	-25...80 °C	-25...70 °C
Electrical data		
Electrical connection	Plug connector DIN EN 175301-803-A incl. cable socket	1.5 m PVC jacket cable
Switching current	Max. 1 A	
Switching voltage	Max. 230 VAC, 48 VDC	
Rating	Max. 26 VA, 20 W	
Degree of protection EN 60529	IP65	
Protection class EN 60730-1	Class II	
Approvals*		



* Only for flow switches with plastic paddle

Benefits

- Universal Flow switches for DN 20...200
- The paddle simply to be trimmed to needed length
- Glass fibre reinforced plastic paddle or stainless steel paddle for higher flow rates
- Threaded adapters for tees or for direct insertion into pipes
- Easy installation due to union nut

Options

Electrical connection (version VHS06)

→ Plug connector DIN EN 175301-803-A incl. cable socket with two LED for switching voltages
24 V...230 V AC/DC ±20 %, ambient temperature -20...70 °C
→ 4-pin-sensor plug M12 x 1

Options on request (version VK306 with plastic paddle)

- Recognized component ETL according to UL & CSA standards

VHS06 / VK306 with plastic paddle, installation into tees according to EN 10242

Nominal diameter	Paddle to be trimmed to			Setpoints [m³/h]*		Max. flow rate [m³/h]
	Paddle mark	Dimensions	Installation length L ₁	Increasing flow** ON	Decreasing flow OFF	
DN 20	9	12 x 9 mm	40 mm	1.1	0.9	4
DN 25	9	12 x 9 mm	40 mm	1.7	1.5	8.5
	15	12 x 15 mm	46 mm	1.3	1.1	5
DN 32***	9	12 x 9 mm	40 mm	2.9	2.6	15
	20	12 x 20 mm	51 mm	1.9	1.6	8
DN 40***	9	12 x 9 mm	40 mm	4.2	3.8	25
	30	12 x 30 mm	61 mm	2.1	1.8	10
DN 50***	9	12 x 9 mm	40 mm	6.5	6	41
	40	12 x 40 mm	71 mm	2.7	2.4	14

* Water, 20 °C, horizontal pipe, tolerance ±15 %

** Typical value

*** Values for min. and max. paddle lengths specified. Values for intermediate paddle lengths, see operating manual

VHS06 / VK306 with plastic paddle, installation by welded socket according to EN 10241, G½ female, length 15 mm

Nominal diameter	Paddle to be trimmed to			Setpoints [m³/h]*		Max. flow rate [m³/h]
	Paddle mark	Dimensions	Installation length L ₁	Increasing flow** ON	Decreasing flow OFF	
DN65***	15	12 x 15 mm	46 mm	8.8	8.5	50
	60	12 x 60 mm	91 mm	3.2	3.0	18
DN 80***	15	12 x 15 mm	46 mm	13.8	11.3	80
	60	12 x 60 mm	91 mm	5.1	4.7	30
DN 100***	20	12 x 20 mm	51 mm	18.8	16.3	110
	80 (not trimmed)	12 x 80 mm	111 mm	6.4	5.8	40
DN 150***	40	12 x 40 mm	71 mm	27	25	160
	80 (not trimmed)	12 x 80 mm	111 mm	15.5	14.2	100
DN 200***	50	12 x 50 mm	81 mm	45	43.5	250
	80 (not trimmed)	12 x 80 mm	111 mm	30	29	180

* Water, 20 °C, horizontal pipe, tolerance ±15 %

** Typical value

*** Values for min. and max. paddle lengths specified. Values for intermediate paddle lengths, see operating manual

VHS06 / VK306 with stainless steel paddle, installation into tees according to EN 10242

Nominal diameter	Paddle to be trimmed to			Setpoints [m ³ /h]*		Max. flow rate [m ³ /h]
	Paddle mark	Dimensions	Installation length L ₁	Increasing flow** ON	Decreasing flow OFF	
DN 25	15	12 x 15 mm	46	1.2	1.1	10
	20	12 x 20 mm	51	1.0	0.9	6
DN 32	15	12 x 15 mm	46	2.0	1.9	20
	20	12 x 20 mm	51	1.7	1.5	15
DN 40	15	12 x 15 mm	46	3.3	3.0	34
	30	12 x 30 mm	61	2.0	1.8	18
DN 50	15	12 x 15 mm	46	4.8	4.6	55
	40	12 x 40 mm	71	2.6	2.4	24

* Water, 20 °C, horizontal pipe, tolerance ±15 %

** Typical value

*** Values for min. and max. paddle lengths specified. Values for intermediate paddle lengths, see operating manual

VHS06 / VK306 with stainless steel paddle, installation by welded socket according to EN 10241, G½ female, length 15 mm

Nominal diameter	Paddle to be trimmed to			Setpoints [m ³ /h]*		Max. flow rate [m ³ /h]
	Paddle mark	Dimensions	Installation length L ₁	Increasing flow** ON	Decreasing flow OFF	
DN 80	15	12 x 15 mm	46	11.7	11.4	150
	60	12 x 60 mm	91	4.6	4.2	50
DN 100	20	12 x 20 mm	51	16.0	15.9	200
	80	12 x 80 mm	111	6.1	5.6	70
DN 150	40	12 x 40 mm	71	24.0	22.7	290
	80	12 x 80 mm	111	14.7	13.8	170
DN 200	50	12 x 50 mm	81	41.0	38.7	450
	80	12 x 80 mm	111	23.3	26.7	310

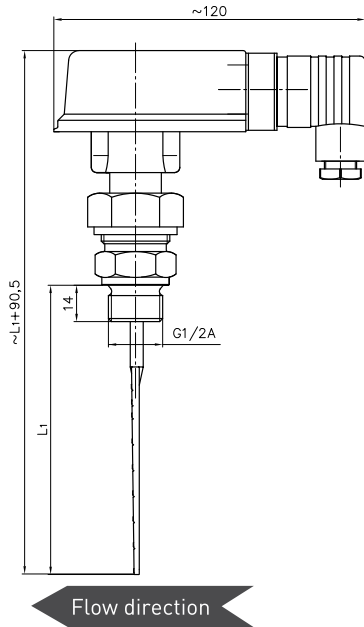
* Water, 20 °C, horizontal pipe, tolerance ±15 %

** Typical value

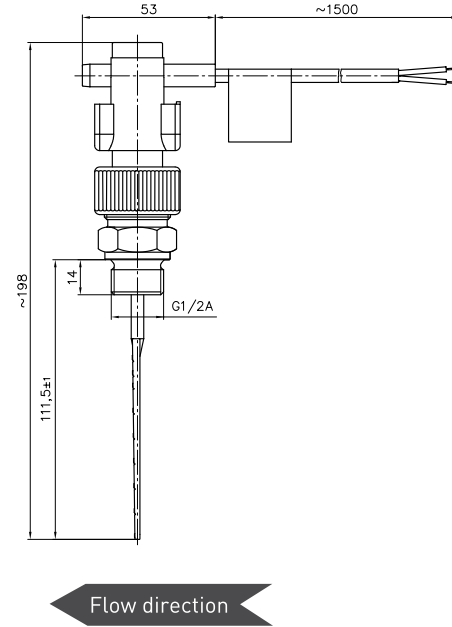
*** Values for min. and max. paddle lengths specified. Values for intermediate paddle lengths, see operating manual

Dimensions and materials

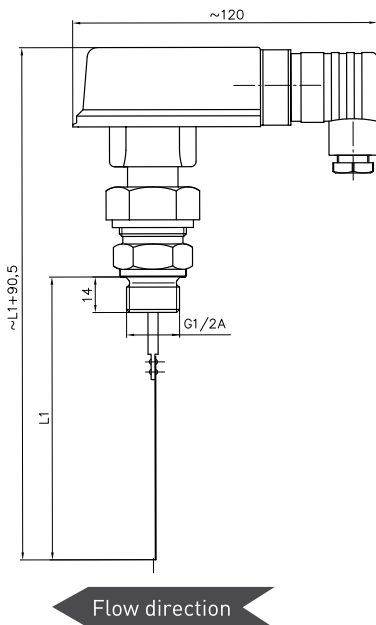
VHS06 with plastic paddle



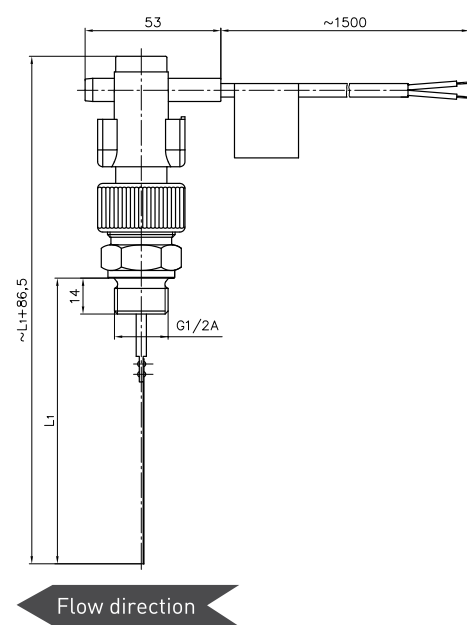
VK306 with plastic paddle



VHS06 with stainless steel paddle



VK306 with stainless steel paddle



Materials in contact with fluid

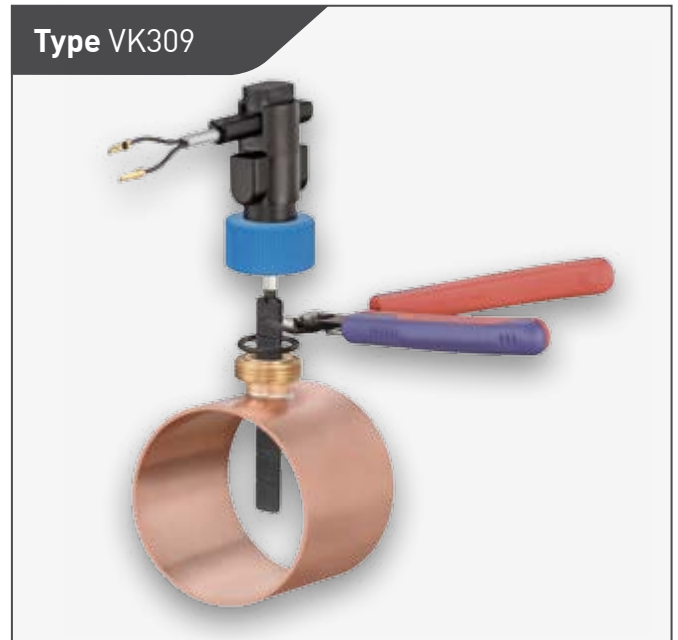
Type	VHS06	VK306
Body	Brass CW614N	Noryl PPO GFN3
Paddle	Plastic paddle: Noryl PPO GFN3 / stainless steel Stainless steel paddle: Stainless steel 1.4310 / brass	
Process connection	Brass CW614N	
Magnet	Hard ferrite	
O-ring	NBR	

Order code

Order example	VHS06M2	P	171R21
Type			
Flow switches VHS06			
Plug connector incl. cable socket (standard)	VHS06M2		171R21
Plug connector incl. cable socket with LED (option)	VHS06M2		191R21
4-pin-sensor plug M12 x 1 (option)	VHS06M2		181R21
Flow switches VK306			
1.5 m PVC jacket cable	VK306M2		10PR21
Paddle			
Plastic		P	
Stainless steel		5	

Flow switches for insertion installation

Soldering adapter with trimmable paddle



Technical data	VHS09	VK309
Switching function	Contact → closes at increasing flow → opens at decreasing flow Reversing possible	
Pressure rating	PN 25	PN 10
Temperature ranges		
Medium	-25...110 °C	-25...100 °C
Ambient	-25...80 °C	-25...70 °C
Electrical data		
Electrical connection	Plug connector DIN EN 175301-803-A incl. cable socket	1.5 m PVC jacket cable
Switching current	Max. 1 A	
Switching voltage	Max. 230 VAC, 48 VDC	
Rating	Max. 26 VA, 20 W	
Degree of protection EN 60529	IP65	
Protection class EN 60730-1	Class II	
Approvals		



Benefits

- Universal Flow switches for copper pipes \varnothing 32...88.9
- Glass fibre reinforced paddle simply to be trimmed to needed length
- Soldering adapter for copper pipes
- Easy installation due to union nut

Options

Electrical connection (version VHS09)

→ Plug connector DIN EN 175301-803-A incl. cable socket with two LED for switching voltages 24 V...230 V AC/DC \pm 20 %, ambient temperature -20...70 °C
 → 4-pin-sensor plug M12 x 1

Option on request (version VK309)

- Recognized component ETL according to UL & CSA standards

For copper pipes	Paddle to be trimmed to			Setpoints [m ³ /h]*		Max. flow rate [m ³ /h]
	Paddle mark	Dimensions	Installation length L ₁	Increasing flow ON**	Decreasing flow OFF	
\varnothing 32 x 1	9	12 x 9 mm	39 mm	2.0	1.9	10
\varnothing 35 x 1	9	12 x 9 mm	39 mm	2.6	2.4	20
	15	12 x 15 mm	45 mm	1.8	1.6	13
\varnothing 35 x 1.5	9	12 x 9 mm	39 mm	2.5	2.2	18
	15	12 x 15 mm	45 mm	1.7	1.6	12
\varnothing 42 x 1.5***	9	12 x 9 mm	39 mm	3.9	3.7	30
	20	12 x 20 mm	50 mm	2.2	2.1	15
\varnothing 54 x 1.5	30	12 x 30 mm	60 mm	3.2	3.0	21
\varnothing 54 x 2	30	12 x 30 mm	60 mm	3.0	2.9	20
\varnothing 64 x 2***	15	12 x 15 mm	45 mm	8.6	7.9	53
	40	12 x 40 mm	70 mm	4.0	3.7	24
\varnothing 76.1 x 2***	15	12 x 15 mm	45 mm	13.6	12.1	80
	50	12 x 50 mm	80 mm	5.2	4.7	31
\varnothing 88.9 x 2***	30	12 x 30 mm	60 mm	10.9	10.7	67
	60	12 x 60 mm	90 mm	6.1	5.9	39

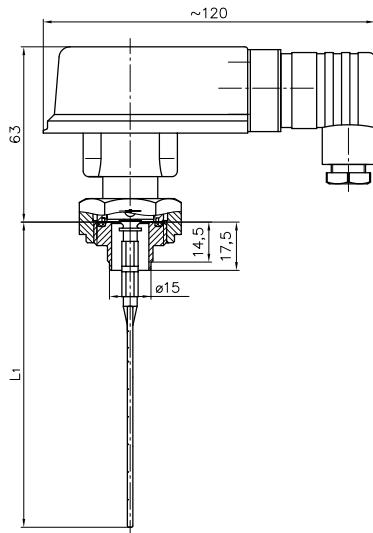
* Water, 20 °C, horizontal pipe, tolerance \pm 15 %

** Typical value

*** Values for min. and max. paddle lengths specified. Values for intermediate paddle lengths, see operating manual.

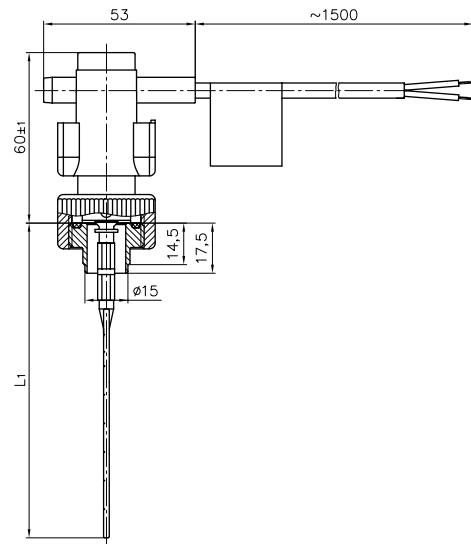
Dimensions and materials

VHS09



Flow direction

VK309



Flow direction

Materials in contact with fluid

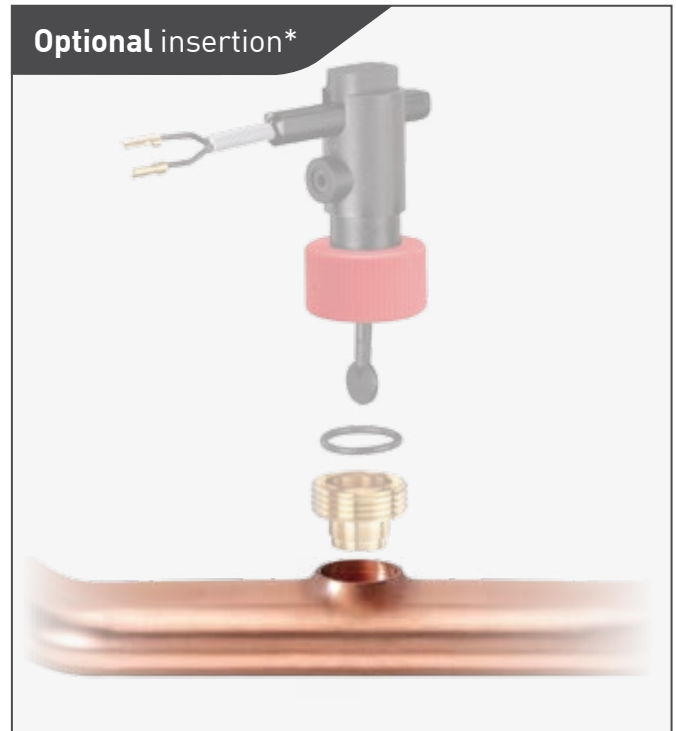
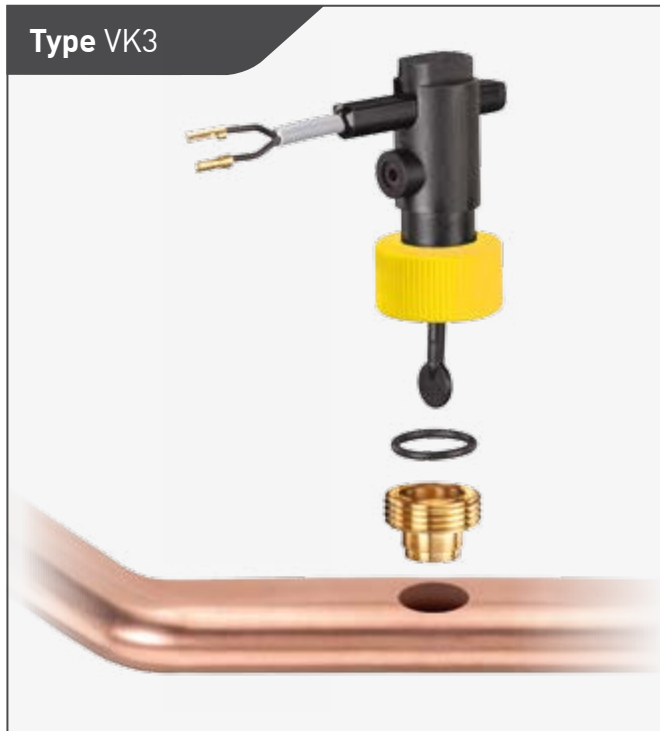
Type	VHS09	VK309
Body	Brass CW614N	Noryl PPO GFN3
Paddle	Noryl PPO GFN3 / stainless steel	
Process connection	Brass CW614N	
Magnet	Hard ferrite	
O-ring	NBR	

Order code

Order code	
Flow switches VHS09	
Plug connector incl. cable socket (standard)	VHS09M2P171D11
Plug connector incl. cable socket with LED (option)	VHS09M2P191D11
4-pin-sensor plug M12 x 1 (option)	VHS09M2P181D11
Flow switches VK309	
1.5 m PVC jacket cable	VK309M2P10PD11

Flow switches for insertion installation

Made of plastic, with soldering adapter for copper pipes



Technical data	
Switching function	Contact → closes at increasing flow → opens at decreasing flow
Pressure rating	PN 10
Temperature ranges	
Medium	-25...100 °C
Ambient	-25...70 °C
Electrical data	
Electrical connection	1.5 m PVC jacket cable
Switching current	Max. 1 A
Switching voltage	Max. 230 VAC, 48 VDC
Rating	Max. 26 VA, 20 W
Degree of protection EN 60529	IP65
Protection class EN 60730-1	Class II



Benefits

- Direct installation into copper pipes
- Easy installation:
 - Solder the adapter
 - Install the O-ring
 - Tighten the union nut
- Delivery incl. flow switch, O-ring and soldering adapter
- Paddle lengths for copper pipes Ø 22...54
- Different colours of the union nut for an easy distinction

Options on request

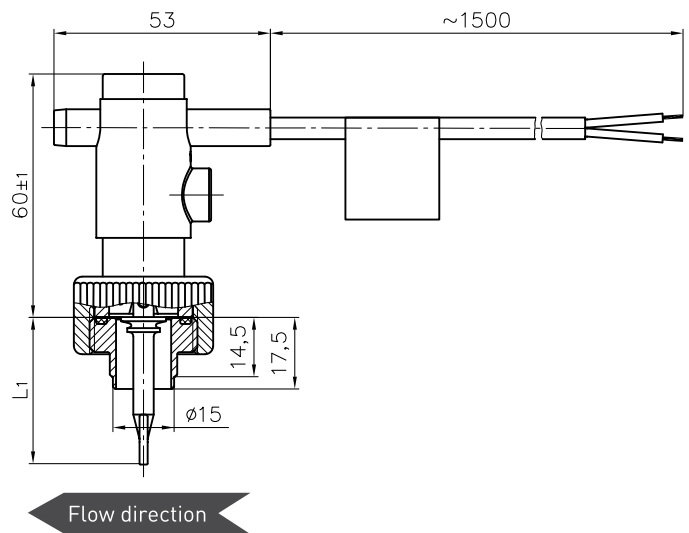
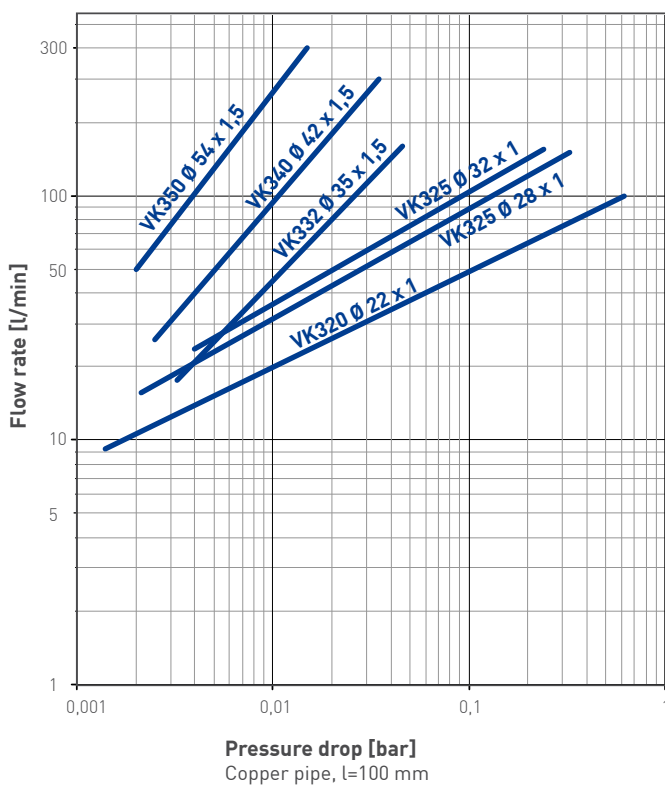
- Special setpoints
- Reversed switching function
- Insertion into *collared copper pipes
- Recognized component ETL according to UL & CSA standards

Setpoint ranges, typical pressure drop and dimensions

Order code	Color union nut	For copper pipes	Setpoints [l/min]*		Max. flow rate [l/min]
			Increasing flow** ON	Decreasing flow OFF	
VK320M0P10PD11	●	Ø 22x1	10.5	9.2	100
VK325M0P10PD11	●	Ø 28x1	17.6	15.7	150
		Ø 32x1	25.7	23.6	155
VK332M0P10PD11	●	Ø 35x1,5	20.0	17.5	160
VK340M0P10PD11	●	Ø 42x1.5	28.0	25.8	300
VK350M2P10PD11	●	Ø 54x1.5	58.3	50.2	400

* Water, 20 °C, horizontal pipe, tolerance ±15 %

** Typical value



Dimensions [mm]

Order code	Paddle length L ₁
VK320M0P10PD11	33.5
VK325M0P10PD11	36.0
VK332M0P10PD11	44.5
VK340M0P10PD11	47.5
VK350M2P10PD11	56.5

Materials in contact with fluid

Body	Noryl PPO GFN3
Paddle	Noryl PPO GFN3
Soldering adapter	Brass CW614N
Magnet	Hard ferrite
O-ring	NBR

Flow switches for OEM applications

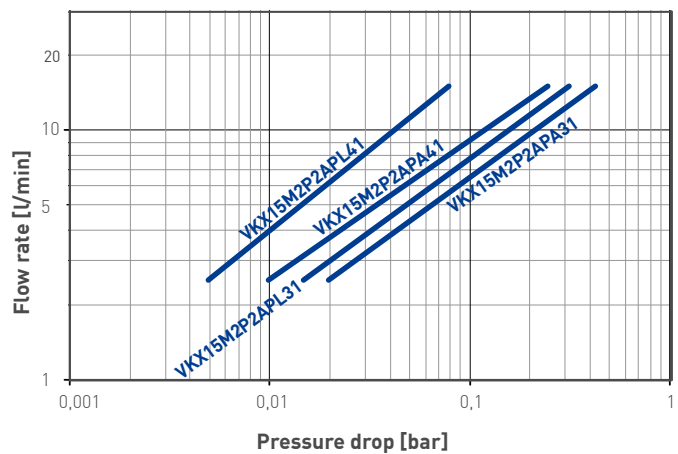
For potable water applications



Technical data		
Switching function	Contact closes at increasing flow	
Setpoint (others on request)	2.5 ±0.5 l/min*	
Flow rate	Max. 15 l/min	
Nominal diameter	DN 15	
Pressure rating	PN 10	
Temperature ranges		
Medium		
→ VKX15	-20...100 °C	
→ VKX15 Push-In	-20...70 °C	
Ambient	-20...70 °C	
Electrical data		
Electrical connection	0.5 m PVC jacket cable	
Degree of protection EN 60529	IP65	
Switching current	Max. 1 A	
Rating	Max. 26 VA, 20 W	
Switching voltage	Max. 230 VAC, 48 VDC	Max. 24 VAC, 42 VDC
Protection class EN 60730-1	Class II	Class III
Approvals **		

Benefits

- Flow switches for tap water detection
- Pipe tees with threaded or soldering ends
- Push-in installation into manifolds or armatures
- OEM flow switches, delivery lots from 100 units

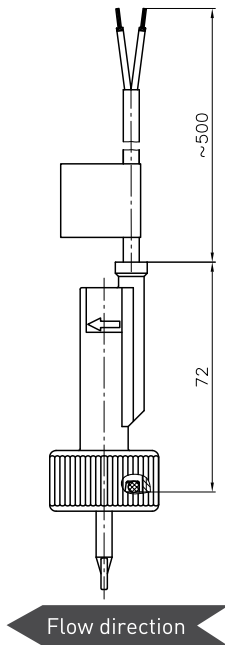


* Water, 20 °C, horizontal pipe

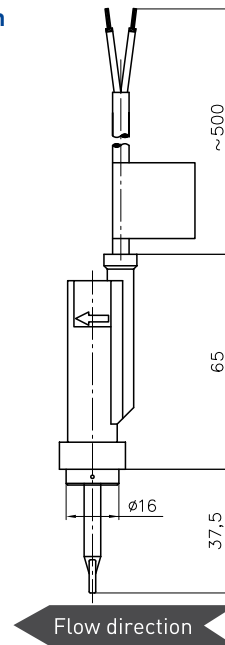
** Not for VKX15 Push-In

Dimensions and order code

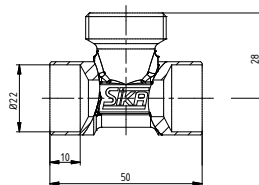
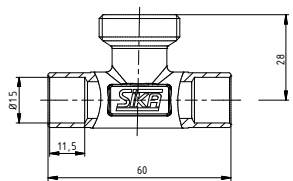
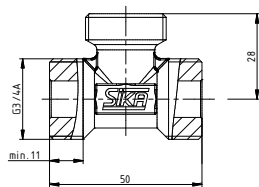
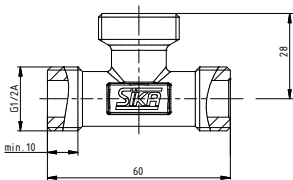
VKX15



VKX15 Push-In



Female socket design



Materials in contact with fluid

Type	VKX15	VKX15 Push-In
Body	Noryl PPO GFN3	
Paddle	Noryl PPO GFN3	
Pin	Stainless steel 1.4571	
Magnet	Hard ferrite	
O-ring	EPDM	
Pipe tee	Brass CW617N	

Order example	VKX15M2P2	AP	A31
Type			
Flow switches VKX15	VKX15M2P2		
Switching voltage			
230 VAC, 48 VDC		AP	
24 VAC, 42 VDC		BP	
Process connection			
Pipe tee G1/2 male			A31
Pipe tee G3/4 male			A41
Pipe tee 15 mm soldering connection			L31
Pipe tee 22 mm soldering connection			L41
Push-In for manifold mounting			H10



Flow switches for OEM applications

For pool applications



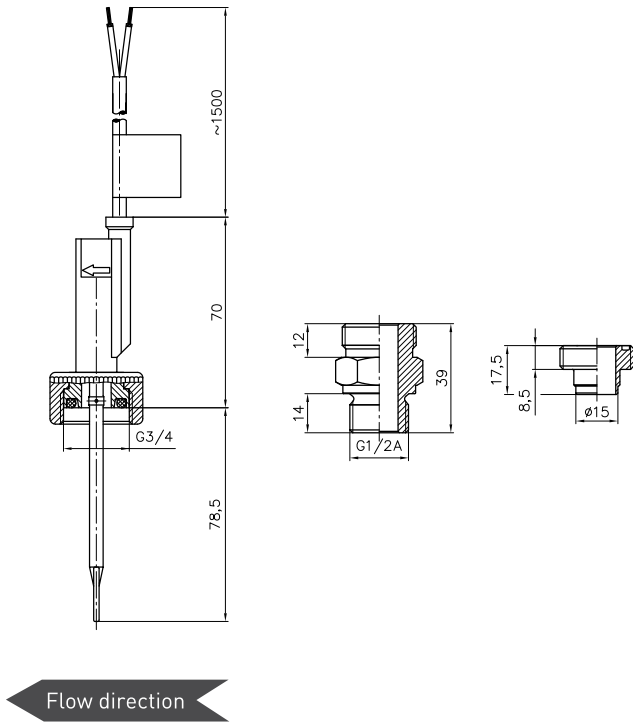
Benefits

- Flow switches for pool applications
- Insertion installation into pipelines DN 50...150
- Installation with union nut or Push-In
- With integrated O-ring
- VKL - pin made of plastic
- OEM flow switches, delivery lots from 100 units

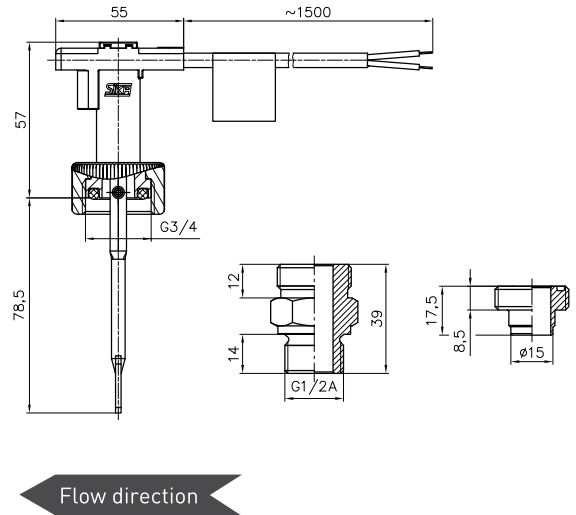
Technical data	VKX05	VKL05 / VKL05 Push-In	
Switching function	Contact closes at increasing flow		
Nominal diameter range	Applicable in DN 50...150		
Pressure rating	PN 10		
Temperature ranges			
Medium	-20...100 °C	-20...70 °C	
Ambient	-20...70 °C		
Electrical data			
Electrical connection	1.5 m PVC jacket cable		
Degree of protection EN 60529	IP65		
Switching current	Max. 1 A		
Rating	Max. 26 VA, 20 W		
Switching voltage	Max. 230 VAC, 48 VDC	Max. 24 VAC, 42 VDC	Max. 230 VAC, 48 VDC
Protection class EN 60730-1	Class II	Class III	Class II
Approvals			
			

Dimensions

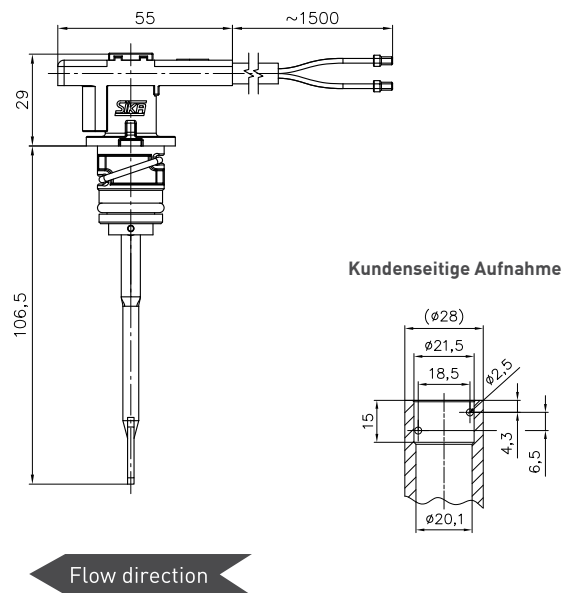
VKX05



VKL05



VKL05 Push-In



Materials in contact with fluid

Type	VKX05	VKL05	VKL05 Push-In
Body	Noryl PPO GFN3	Noryl PPO GFN 1630V	
Paddle	Noryl PPO GFN3	Noryl PPO GFN 1630V	
Pin	Stainless steel 1.4571	Noryl PPO GFN 1630V	
Magnet	Hard ferrite		
O-ring	EPDM		
Soldering adapter	Brass CW614N		
Process connection	Brass CW614N or stainless steel 1.4571		

Order code

Order example	VKX05M2P2	AP	U10
Type			
Flow Switches VKX05	VKX05M2P2		
Switching voltage			
230 VAC, 48 VDC		AP	
24 VAC, 42 VDC		BP	
Process connection			
Union nut G ³ / ₄			U10
Threaded adapter G ¹ / ₂ brass			R21
Threaded adapter G ¹ / ₂ stainless steel			R23
Soldering adapter			D11

Order example	VKL05M1P2BP	U10
Type		
Flow Switch VKL05	VKL05M1P2BP	
Process connection		
Union nut G ³ / ₄		U10
Threaded adapter G ¹ / ₂ brass		R21
Threaded adapter G ¹ / ₂ stainless steel		R23
Soldering adapter		D11
Push-In for manifold mounting		H20

Flow monitors for insertion installation

Paddles interchangeable



Type VH780

Technical data	
Switching function	Change over contact
Pressure rating	Max. 11 bar (brass) Max. 20 bar (stainless steel)
Temperature ranges	
Medium	-40...120 °C
Ambient	-40...85 °C (10...90 % rH)
Storage and Transportation	-40...85 °C, < 95 % rH
Electrical data	
Change over contact max. contact rating	250 VAC, max. 15 A, 8 A inductive load
Degree of protection EN 60529	IP65
Protection class EN 60730-1	Class I

Benefits

- Insertion installation into existing pipes
- One unit covers a wide range of pipe sizes (DN 32...200)
- Two versions (set point ranges)
- Adjustable set point
- Micro switch for high contact rating

Setpoint ranges, dimensions, order code

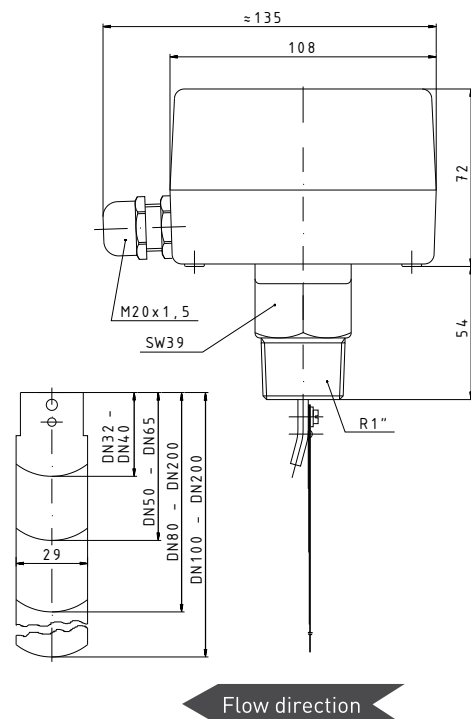
Nominal diameter	Paddle to select**	Setpoint ranges [m³/h]*				Max. flow rate [m³/h]
		Standard Setpoint		Low Setpoint		
		Increasing flow ON	Decreasing flow OFF	Increasing flow ON	Decreasing flow OFF	
DN 32	29 x 34 mm	1.3...3.0	0.8...2.8	0.9...1.6	0.25...1.4	3.6
DN 40	29 x 34 mm	1.7...4.0	1.1...3.7	1.2...2.2	0.5...1.6	4.8
DN 50	29 x 60 mm	3.1...6.1	2.2...5.7	2.3...4.1	0.9...3.6	7.3
DN 65	29 x 60 mm	4.0...7.0	2.7...6.5	3.1...5.5	1.2...4.9	8.4
DN 80	29 x 89 mm	6.2...11.4	4.3...10.7	4.9...8.2	2.1...7.4	13.7
DN 100	29 x 167 mm***1	8.0...18.4	6.1...17.3	7.7...13.0	3.3...11.6	22.1
DN 125	29 x 167 mm***2	12.9...26.8	9.3...25.2	11.5...19.6	5.0...17.5	32.2
DN 150	29 x 167 mm***3	16.8...32.7	12.3...30.6	14.1...23.9	6.1...21.4	39.2
DN 200	29 x 167 mm	46.5...94.2	38.6...90.8	36.5...61.8	21.7...55.3	113

* Water, 20 °C, horizontal pipe, tolerance ±15 %

** Higher setpoints selectable by use of smaller paddle sizes.

***1shortened to 29 x 91 mm, ***2shortened to 29 x 117 mm, ***3shortened to 29 x 144 mm

Materials in contact with fluid		
	Brass version	Stainless steel version
Body	Brass CW617N	Stainless steel 1.4404
Paddle	Stainless steel 1.4404	
Lever	Brass CW617N	Stainless steel 1.4404
Teeth lock washer	Stainless steel 1.4301	
Fastening screw	Stainless steel 1.4301	
Bellow	Bronze CW453	Stainless steel 1.4404




Order example	VH780J4	1	1LS10110
Type			
VH780	VH780J4		
Material			
Brass		1	
Stainless steel		3	
Setpoint			
Standard			1LS10110
Low			2LS10110

Flow monitors for insertion installation

Paddles interchangeable, for marine applications



Type VH500

Technical data	
Switching function	Change over contact
Pressure rating (Test pressure)	Max. 6 bar (10 bar) Max. 10 bar (15 bar)
Temperatures	
Medium	Max. 100 °C
Ambient	Max. 85 °C
Electrical data	
Max. contact rating	24 VDC, 5 A resistance load 4 A inductive load 60 VDC, 1 A resistance load 0.5 A inductive load 250 VAC, 10 A resistance load 10 A inductive load
Degree of protection EN 60529	IP54
Protection class EN 60730-1	Class I
Approvals	
	Germanischer Lloyd, Type Approval Certificate No. 89824-94HH and 94970-10HH

Benefits

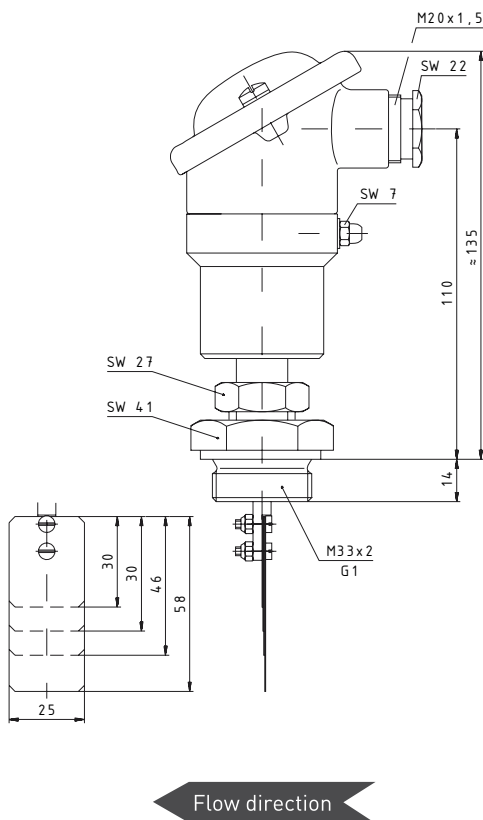
- Germanischer Lloyd Type Approval
- Suitable for water, oil, etc.
- Insertion installation into pipes or pipe tees DN 25...DN 50 or bigger
- Four paddles in different sizes included, selection in accordance to the pipe size
- Robust construction
- Vibration proofed to 4 g
- Wide set point ranges universal applicable
- Set point adjustment by paddle size selection and by adjustment screw
- Micro switch with high contact rating

Setpoint ranges, dimensions and order code

Size of pipe tee	Paddle to select**	Set point ranges [m ³ /h]*	
		Increasing flow ON	Decreasing flow OFF
DN 25	25 x 30 mm	1.0...1.25	1.05...1.2
DN 32	25 x 38 mm	1.7...2.05	1.6...1.95
DN 40	25 x 46 mm	2.2...2.55	2.1...2.45
DN 50	25 x 58 mm	3.25...3.85	3.15...3.75

* Water, 20 °C, horizontal pipe, tolerance ±15 %

** Higher set points selectable by use of smaller paddle sizes
Set points for bigger pipe sizes on request



Materials in contact with fluid

Body, process connection	Brass 2.0401
Bellow system	Stainless steel 1.4571
Paddles	Stainless steel 1.4310
Flat gasket	HD 300
O-ring	NBR

Order example	VH500	N	I3451R41
Type			
VH500	VH500		
Pressure rating			
6 bar		N	
10 bar		R	
Process connection			
G1			I3451R41
M33 x 2			M3451M41

Accessories

Accessory part	Length	Order code	
Connection cable with 4-pin cable socket M12 x 1, angle type molded lead, sheathing material PUR, shielded, (T _{max} = 80 °C) - UL-approval	3 m	XVT 2053	
	5 m	XVT 2009	
	10 m	XVT 2070	
4 pin cable socket M12 x 1 angle type, unassembled		VT 1331	

